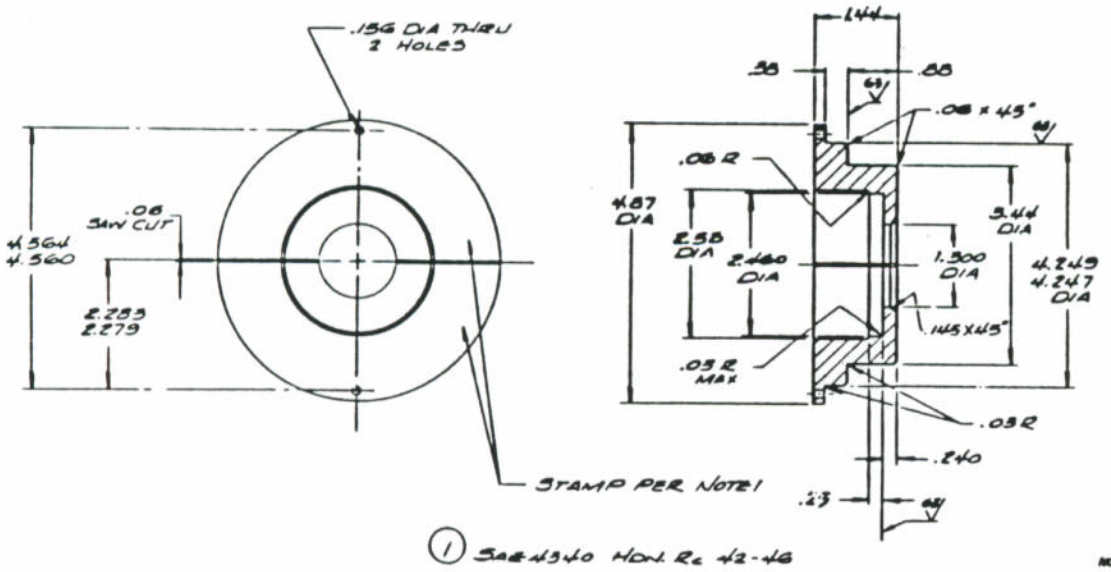
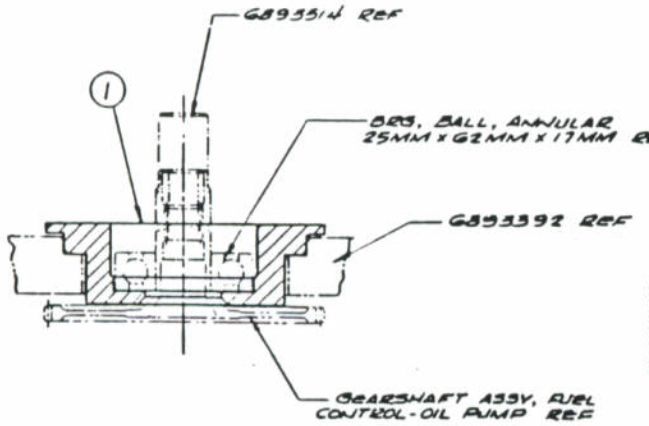


(1) SAE 4340 HDN. Rc 42-46



SHOP COPY

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-1/16 HIGH FIGURES THE FOLLOWING
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER
   b) VENDOR NAME OR TRADEMARK

2. BLACK OXIDE PER AMS 2485

REDUCED PRINT

USED ON ENGINE MODELS
250 SERIES

GEOMETRIC CHARACTERISTIC SYMBOLS

BREAK SHARP EDGES .020 U.O.S.

SEE ITEM

SEE ITEM

SEE NOTE

AMS 2485
SAE 4340

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis Operations

TITLE
PLATE - PULLER, OIL
PUMP SHAFT BEARING

SIZE D | CODE IDENT 73342 | DWG. No. 6893523

SCALE 1/1 | SHEET

6893523

REF—